



303 MESSNER DR. • WHEELING, IL • 60090
847-459-1469 • FAX 847-459-1569
WWW.LUND-INDUSTRIES.COM

2000-3 Impala Trunk Tray Installation Instructions

The trunk tray is designed to attach to the rear seat bulkhead using seven (7) 3/8" hex head sheet metal screws.

The bale bracket attaches to the trunk opening cross member that the trunk light is installed in. The notch in the bale bracket goes around the trunk light with the open side of the notch pointing towards the taillights. The bale bracket is attached with 1/4-20 nuts and bolts at each end of the bracket and 3/8" sheet metal screws in the 4 remaining holes. These screws will draw the bracket up tightly against the cross member.

1) Check the rear seat bulkhead for any wires which may be run in it for auxiliary lights and position them out of the way. Find the center point in the rear seat cross member. There are 2 1-1/2" x 2" rectangular holes on the vertical side of this piece that face to the rear of the car. The center point between these holes is approximately 15-3/4". Measure down 2-5/8" from the top of the cross member and drill a 1/8" pilot hole at this point.

2) Holding the free side of the trunk tray hinge flat against the cross member attach the hinge by installing a 3/8" sheet metal screw in the hinges' center hole and into the pilot hole drilled in step one. The tray should now be centered between the wheel wells. Level the tray from side to side and finish attaching the hinge with six (6) 3/8" hex head sheet metal screws.

3) Attach the bale bracket to the tray using 5/16-18 x 3/4" bolts and wing nuts on each side. Orient the bracket as specified above.

4) Unplug the wire leading to the trunk light and lift the bale bracket up to the cross member. The trunk light should be centered in the notch in the bale bracket. Mark the two outermost holes in the bracket on the cross member and drill 1/4" holes. Attach the bale bracket to the cross member with two (2) 1/4-20 nuts and bolts. Finish attaching bale bracket with 4 3/8" hex head sheet metal screws. This will draw the bracket up snugly against the cross member. Reattach the trunk light wire.