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Ford Crown Victoria Side Trunk Tray Installation Instructions

The ST-1516C equipment tray is mounted vertically in the right rear quarter panel section of the Ford Crown Victoria trunk. The tray is hinged at the bottom and swings down allowing access to mounted equipment.

- 1) Remove trunk interior trim in right rear quarter panel.



- 2) Attach tray top support to exposed bracing by first attaching the rear "L" bracket to factory brace using a 1/4-20 bolt and flat washer from the backside. Secure with flat washer and Nylock nut. Rear bracket locates over an existing small oval hole in the brace.
- 3) Using the slot in the front "L" as a guide, drill a 1/4" hole in the factory brace. Attach the "L" bracket to the brace by inserting a 1/4-20 bolt and flat washer from behind and secure with a flat washer & Nylock nut.
- 4) Attach equipment tray to top plate using the two large plastic knobs and fender washers through the slots in the top of the equipment tray and into the 1/4-20 holes in the angle bracket on the top support. Leaving the knobs slightly loose position the hinge at the edge of the trunk well opening and secure hinge to trunk floor with three (3) supplied sheet metal screws.

Remember to check under trunk mat and trunk floor first for any wiring, etc. before drilling any holes!!!

- 5) Replace trunk interior trim.

We recommend attaching a 1/2" thick 13" x 17" piece of plywood (not supplied) to the backside of the equipment tray using the four corner holes provided. This allows easier equipment mounting to the tray.